

Variable displacement vane pump with hydraulic pressure compensator

PHP



Series Name	Displacement [cm³/r]	Flow rate at 1450rpm [l/min]	Max. Pressure [bar]
01 PHP 05-16	16	23	250
01 PHP 1-20	20	29	250
01 PHP 1-25	25	36	250
01 PHP 1-32	32	47	250
01 PHP 2-40	40	58	250
01 PHP 2-50	50	73	250
01 PHP 2-63	63	92	250
01 PHP 3-80	80	116	250
01 PHP 3-100	100	145	250
01 PHP 3-120	120	174	250





General description

PHP pumps are high pressure variable displacement vane pumps equipped with hydraulic pressure regulating device that allow you to instantly adjust the flow rate accordingly to circuit requirements. Variable displacement vane pumps are volumetric type so they deliver a maximum flow rate equivalent to its displacement for their speed of rotation. Operating pressure is due to pressure loads encountered by the fluid within the system. When the outlet pressure (on the system) equals the pump setting pressure, the flow rate is adjusted to the values required by the system. When this value is achieved, pump reduces its flow rate to zero, keeping the pressure almost constant. In zero flow conditions, pump delivers oil only to compensate any possible drain and piloting.

The series of PHP pumps, like all other Berarma variable displacement vane pumps, ensure:

- Silent running
- High efficiency
- Long working life
- Economy and simplification of hydraulic system
- Modular design
- Energy saving

The important performance increase guarantees:

- High operating pressure
- Excellent displacement dynamic control

The main innovation of the new series of 01 PHP pumps is the internal pump cartridge, designed to obtain perfect axial balancing, both in terms of hydrostatic compensation of the distribution plates and the fluid flow-rate from inlet to outlet.

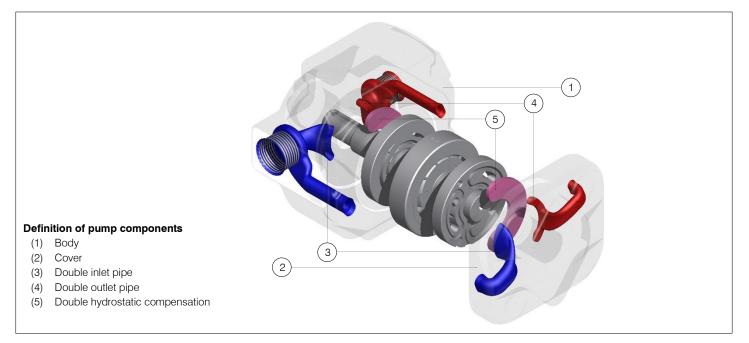
The series of PHP pumps is supplied with:

- ISO standard mounting flanges and shafts
- Gas BSP and/or SAE 3000 standard port connections
- Max. flow regulator unit to mechanically reduce pump max. displacement
- Different types of devices for hydraulic, electric and proportional control for flow rate and / or pressure
- Thru drive shaft (only with the option "**A**") to arrange combined pumps between Berarma pumps or the main other types of pump available on the fluid power market

Considering the features outlined above, the new series of PHP pumps is one of a kind, suitable for applications that require higher performances than the standard use of variable displacement vane pumps.

What makes the Berarma PHP series pumps a unique product of its kind?

- 250 bar operating pressure
- Double inlet and outlet pipes in the internal cartridge of the pump
- Double hydrostatic compensation in axial direction on the distribution plates
- New functional concept of the pressure compensator device (reduction of pressure peak values and response time)
- Innovative shapes and design
- Wear reduction of the internal pump cartridge parts



Technical data

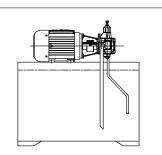


Size	05	1	2	3	
Geometric displacement according to ISO 3662 (cm ³ /r)	16	20 ÷ 25 ÷ 32	40 ÷ 50 ÷ 63	80 ÷ 100 ÷ 120	
Actual displacement (cm³/r) Due to manufacturing tolerances, the value can vary by approx. ±3%	17	21 ÷ 26 ÷ 33	41 ÷ 50 ÷ 63	81 ÷ 100 ÷ 120	
Maximum working pressure (bar) Pressure peak exceeding 30% (10% only for size 3) of the maximum operating pressure must be eliminated by adopting the appropriate measures	250				
Pressure setting range (bar)		H : 20 ÷ 250		H : 30 ÷ 250	
Permitted maximum drain port pressure (bar)			1		
Inlet pressure (bar)		0.8 ÷ 1.5	5 absolute		
Speed range (rpm)	800	÷ 1800		÷ 1500 pressure up to 160bar	
Rotation direction		R: right (clockwise)	viewed from shaft ei	nd	
Load on drive shaft		NO RADIAL OR AXIA	AL LOADS ALLOWE	Ð	
		HLP according	to ISO 6743-4 to DIN 51524-2		
Hydraulic fluid for other fluids please contact Berarma technical sales service		FPM-Viton seals	s ÷ Pmax 160bar g to ISO 12922		
	FPM-Viton seals + Pmax 160bar HFC according to ISO 12922 water <40% + NBR seals + Pmax 100bar + Vmax 1000rpm + Temp. <40°C				
Viscosity range (cSt, mm ² /s)	22 ÷ 68 at operating temperature				
Starting viscosity under full flow conditions (cSt, mm ² /s)	400 max.				
Viscosity index according to ISO 2909	100 min.				
Inlet fluid temperature range (°C)	+15 / +60 ÷ pay attention to viscosity range				
Maximum acceptable fluid contamination level	20/18/15 according to ISO 4406 CLASS 9 according to NAS 1638				
Recommended fluid contamination level for a longer pump working life	18/16/13 according to ISO 4406 CLASS 7 according to NAS 1638				
Moment of inertia (kgm ²)	0.00019	0.0005	0.00909	0.015	
		Weight sing	le pump (kg)		
Standard control	16.4	19.1	44.8	55.2	
PCS002 control	18.5	21.2	46.9	57.3	
PCS003 control	18	20.8	46.4	56.9	
PCS004 control	19	21.9	47.5	58	
PCS005 control	17.9	20.6	46.3	56.7	
PCS006 control	-	-	44.9	55.3	
PCLS001 control	18.9	21.6	47.3	57.8	
PCLS002 control	19.3	22.1	47.5	58.2	
PCLS003 control	18.9	21.6	47.3	57.7	
PCLS004 control	20	22.7	48.4	58.8	
PCLS005 control	18.7	21.5	47.2	57.6	

For further information and/or different operating conditions please contact Berarma technical sales service

Installation and start-up

For the installation and start-up of Berarma pumps please refer to related **Document USE AND MAINTENANCE MANUAL** available on our website.



PHP

PCLS005

Load Sensing with proportional pressure control



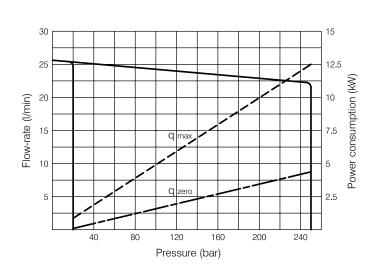
Ordering code

Series Name	Disp	Size blacement	Flange	Pressure setting	Rotation	Seals	Options	Pressure controls
01 PHP		2 – 50	F	н	R	м	Α	PCS003
	1							
Code	Size	Displacem cm ³ /r	ent					
05 – 16	05	16						
1 – 20	1	20						
1 – 25	1	25						
1 – 32	1	32						
2 – 40	2	40						
2 – 50	2	50						
2 - 63	2	63						
3 – 80	3	80						
3 – 100	3	100						
3 – 120	3	120						
Code	FI	ange	Ports					
F		9-2 4 holes	Gas BSP / SAE	3000				
FGR2		angular						
only for size 05	gear	pump 2	Gas BSP					
	_							
Code		setting (bar)						
н	20 ÷ 250 30 ÷ 250) for size 05,1 and) for size 3	2					
Code	Rotation of	direction						
R	Right (cw) view from sł	naft end					
Code	Seals							
M E		NBR FPM – Viton						
		.011						
Code	Option							
/	Omit for r	no option						
Α	Thru drive	e shaft for cor	nbined pumps (on	ly for flange F)				
·					1		-	
Code	Pressure	control						
/	-	Single stage of pressure						
PCS002	Single stage of pressure with remote control							
PCS003	Two stages of pressure, one with fixed setting at the minimum pressure							
PCS004	_		e, both adjustable				4	
PCS005		nal pressure o					4	
PCS006 only for size 2-3	-			splacement limiter	control			
PCLS001			with single stage				4	
PCLS002		Load Sensing control with single stage of pressure with remote control						
PCLS003		Load Sensing control with two stages of pressure, one with fixed setting at the minimum pressure						
PCLS004	Load Sensing control with two stages of pressure, both adjustable							

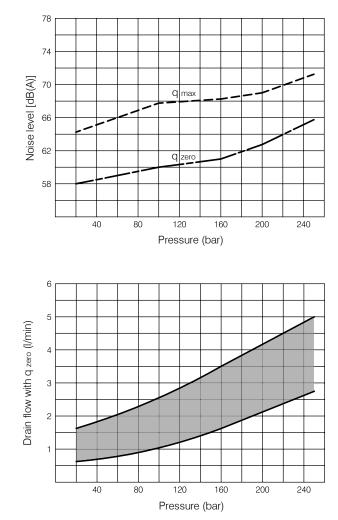




Characteristic curves



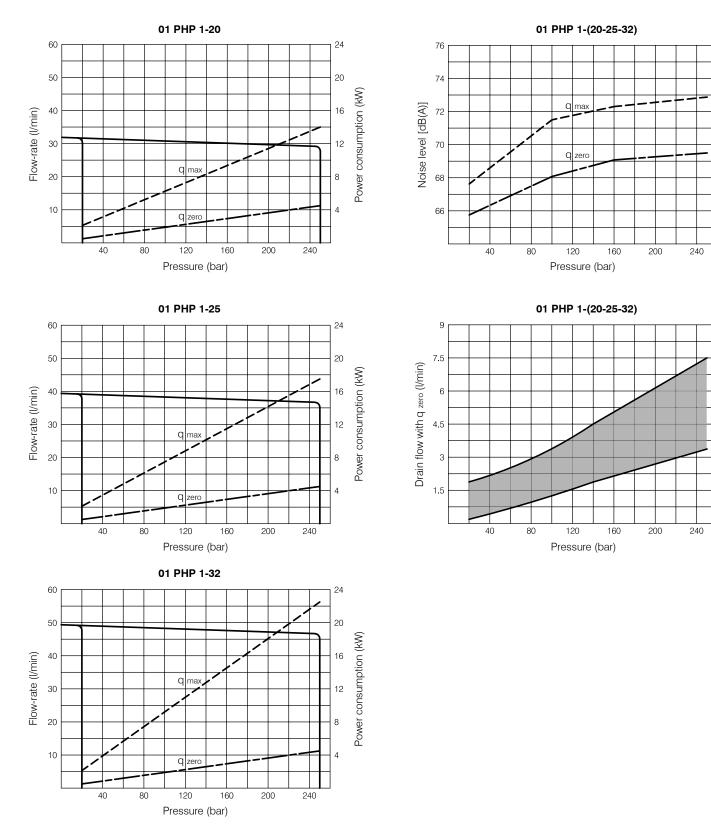
01 PHP 05-16



Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743-4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.



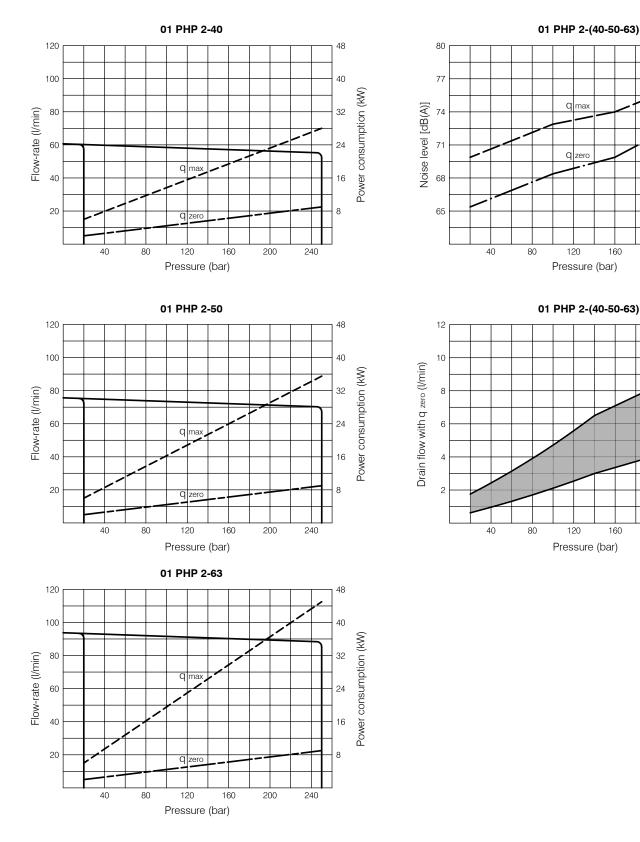
Characteristic curves



Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743-4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.



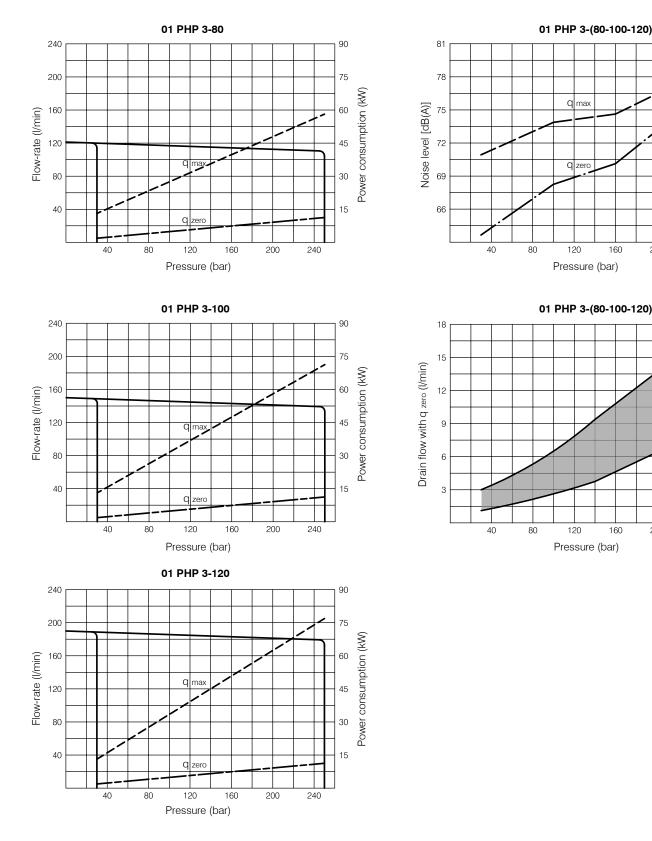
Characteristic curves



Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743-4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.

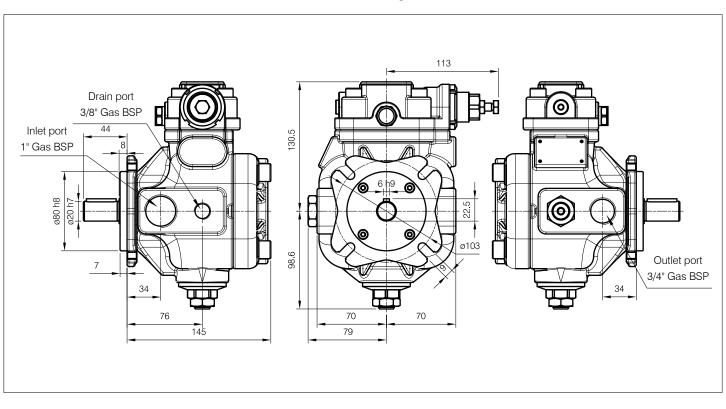


Characteristic curves



Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743-4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.

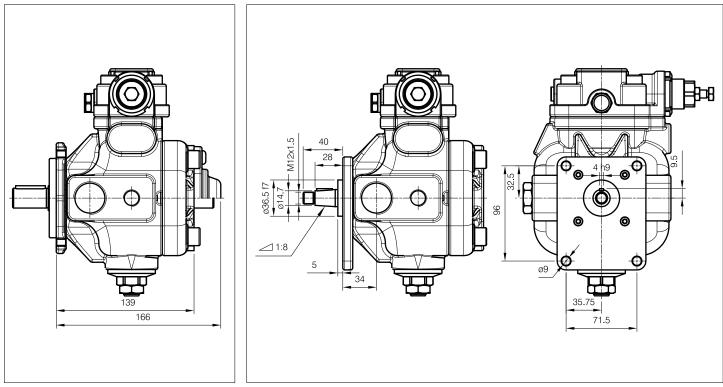




01 PHP 05-16 – Flange "F"

01 PHP 05-16 - Flange "F" + Option "A"

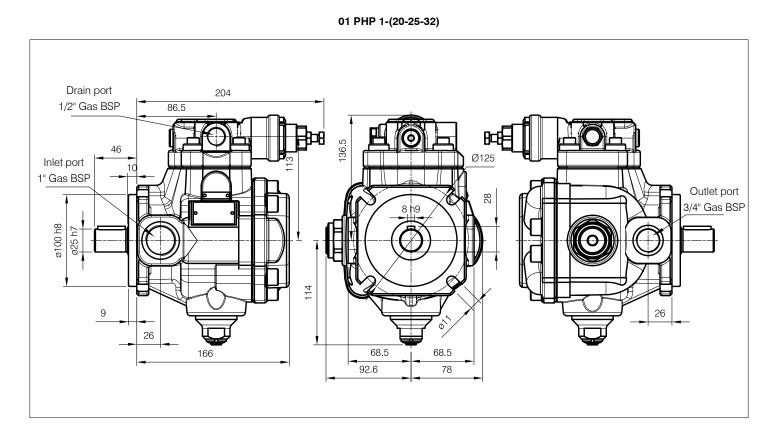
01 PHP 05-16 - Flange "FGR2"



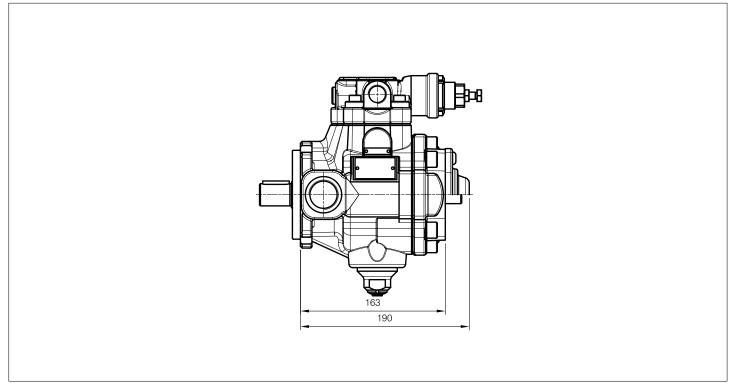
For information, please refer to related Catalog COUPLINGS and ACCESSORIES







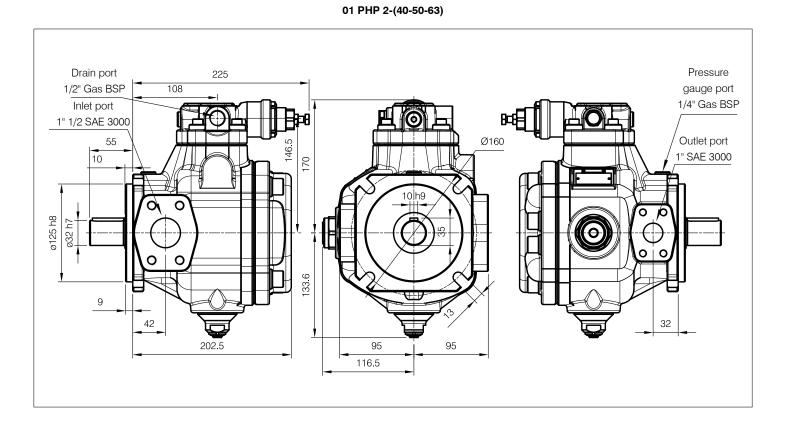
01 PHP 1-(20-25-32) + Option "A"



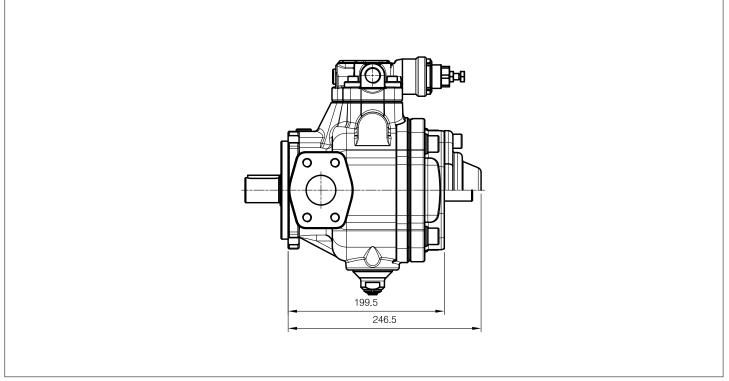
For information, please refer to related Catalog COUPLINGS and ACCESSORIES







01 PHP 2-(40-50-63) + Option "A"

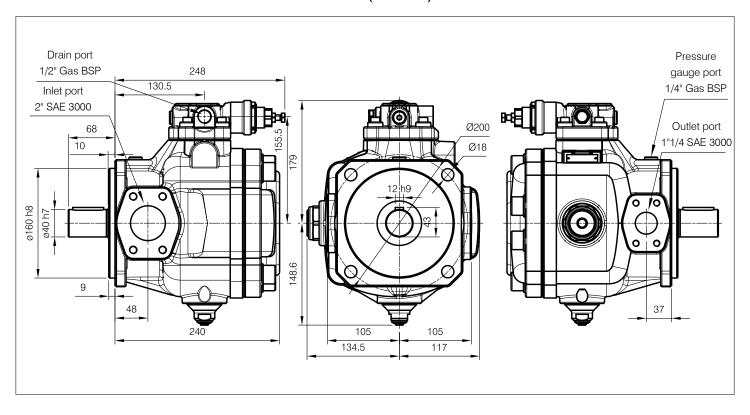


For information, please refer to related Catalog COUPLINGS and ACCESSORIES

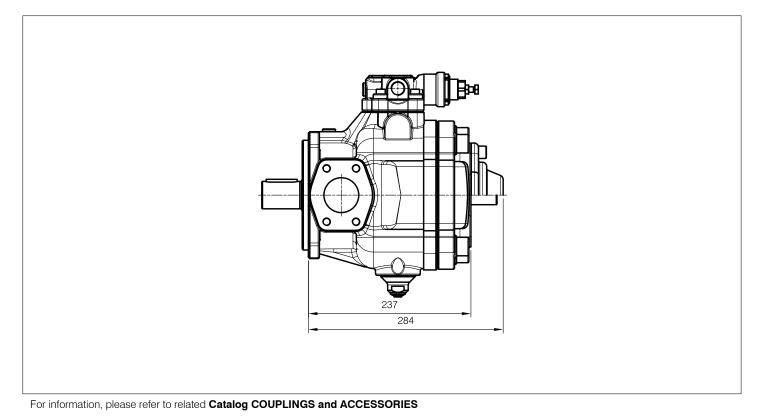




01 PHP 3-(80-100-120)



01 PHP 3-(80-100-120) + Option "A"



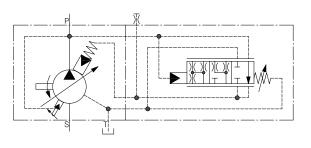


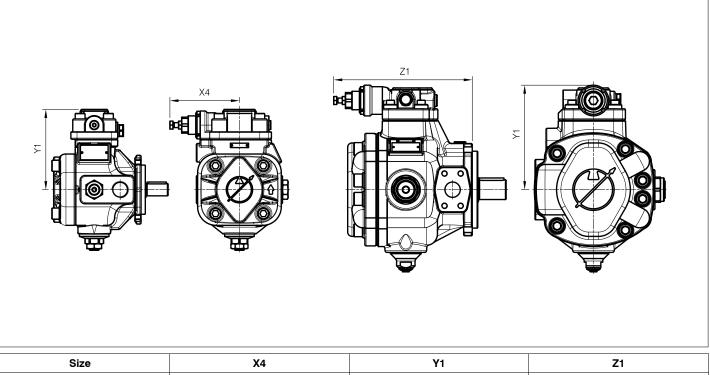
Single stage of pressure

This standard control enables the pump displacement to be adjusted (until zero flow setting condition) according to the flow rate required by the hydraulic system, keeping the working pressure constant and equal to the value set on the compensator device.

The pressure value setting of the compensator device is adjusted by means of the pressure setting screw and locked using the locknut.

01 PHP 05





Size	X4	Y1	Z1				
01 PHP 05	113	130.5	-				
01 PHP 1	-	136.5	204				
01 PHP 2	-	170	225				
01 PHP 3	-	179	248				

For further information see related documentation on Berarma website or contact Berarma technical sales service



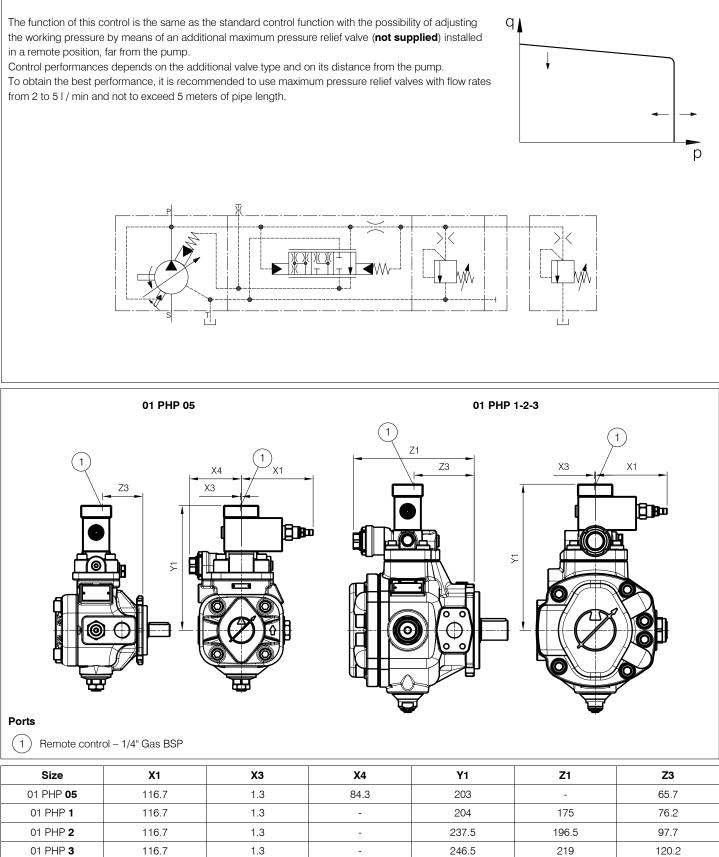
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01 PHP 1-2-3

PCS002 control

Single stage of pressure with remote control

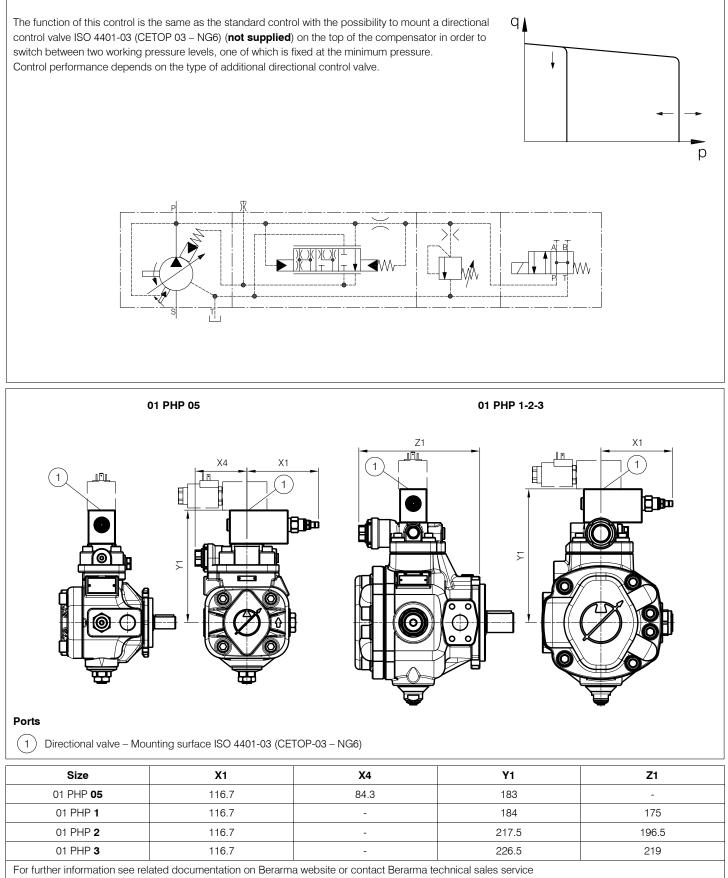






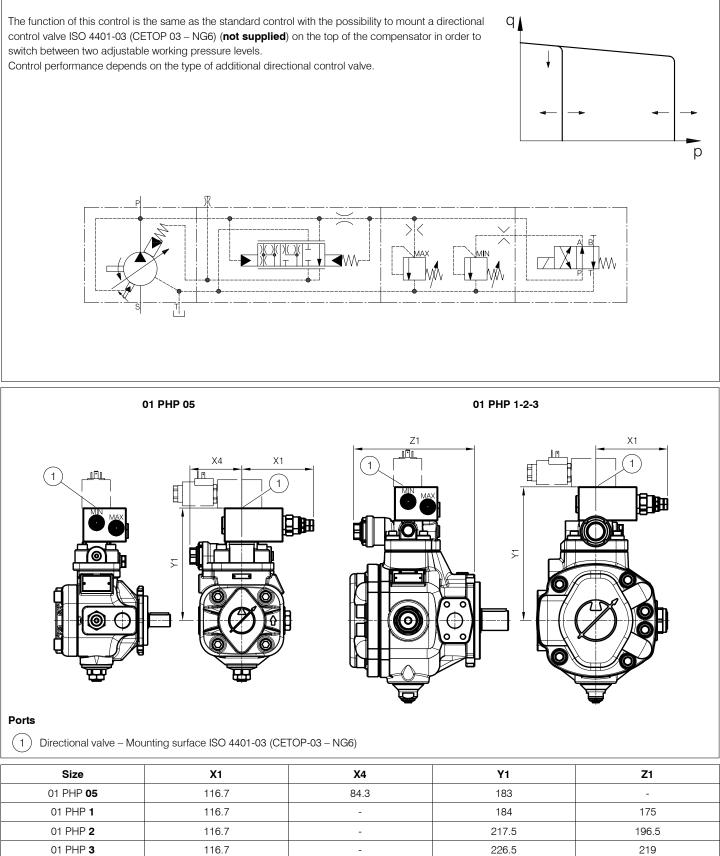
PCS003 control





PCS004 control

Two stages of pressure, both adjustable





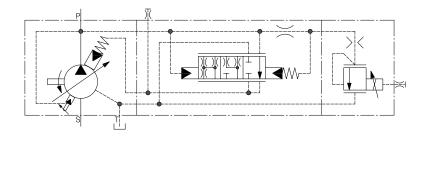
PCS005 control

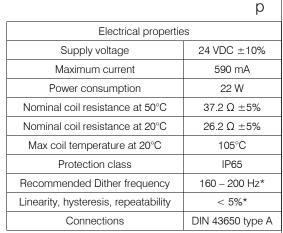
Proportional pressure control

The function of this control is the same as the standard control with the possibility of adjusting the pump working pressure in a proportional way.

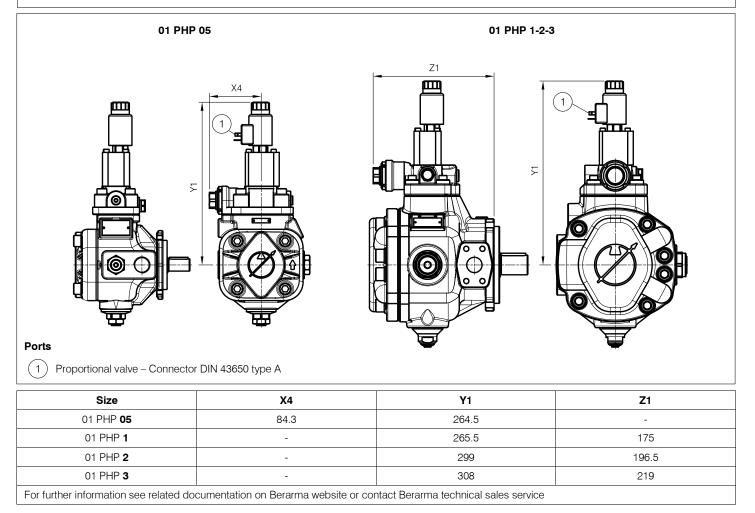
The pressure adjustment is obtained through an electric signal to the proportional valve installed on the pump.

Control performance depends on the control electronics of the proportional valve (**not supplied**). **Only on request** is available the coil with integrated electronic unit.





* Depends on electronic control unit type





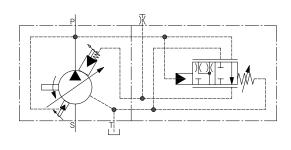


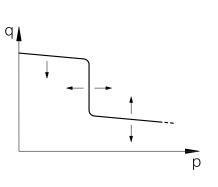
PCS006 control

Single stage of pressure with minimum displacement limiter control

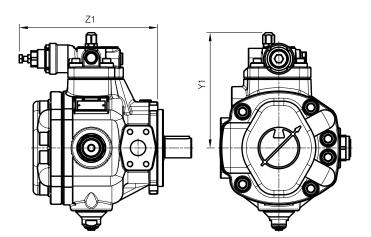
The function of this control, **available only for size 2 and 3 pumps**, is the same as the standard control with the possibility of limiting the minimum residual displacement by means of a register. This control allows to obtain a two-speed system depending by the working pressure, using only one pump instead of two. This allows the simplification of the hydraulic circuit, the reduction of costs and energy savings.

WARNING: For this type of control it is **mandatory** to insert a maximum pressure valve with correct flow rate compared to the residual flow rate pump setting. The minimum displacement limiter device prevents the pump to reach the zero flow condition and therefore pressure cut-off.





01 PHP 2-3



Size	Y1	Z1
01 PHP 05	-	-
01 PHP 1	-	-
01 PHP 2	187.5	225
01 PHP 3	196.5	248



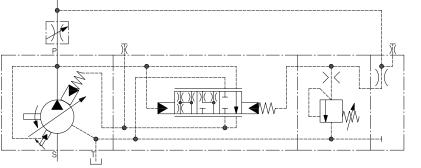
PCLS001 control

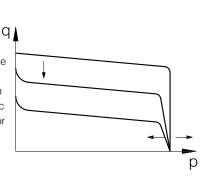
Load Sensing control with single stage of pressure

The Load Sensing control system adds to the pressure setting adjustment system of the compensator device, the possibility to regulate the pump flow-rate according to the pressure difference Δp measured before and after a throttle valve. The pilot pressure of the Load Sensing compensator device is taken from the pump outlet line after throttle valve (**not supplied**) and before the actuators. Changing the position of the throttle valve, with a fixed pressure drop equal to the differential pressure Δp value, the Load Sensing system automatically adjusts the pump displacement independently of pressure variations that occur in the hydraulic system. The Load Sensing control produces a notable reduction in displaced power and is recommended for use in applications where there are significant variations in torque (force) and speed.

When the throttle value is completely closed, the pump will be in zero flow condition, keeping the working pressure constant and equal to the differential pressure Δp value.

Control performance depends on the type of throttle valve and on the length / dimensions of the Load Sensing pilot pressure line. To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.





01 PHP 05 01 PHP 1-2-3 Ζ1 Z2 X1 X۶ X4 1 1 Z2 X1 Х2 R (C 0 6 Σ Σ ⊵ Ports Load Sensing - 1/4" Gas BSP (1)

Size	X1	X2	X4	Y1	Y2	Z1	Z2
01 PHP 05	116.7	32.3	84.3	211	197	-	105
01 PHP 1	116.7	32.3	-	212	198	175	115.5
01 PHP 2	116.7	32.3	-	245.5	231.5	196.5	137
01 PHP 3	116.7	32.3	-	254.5	240.5	219	159.5
For further information see related documentation on Berarma website or contact Berarma technical sales service							



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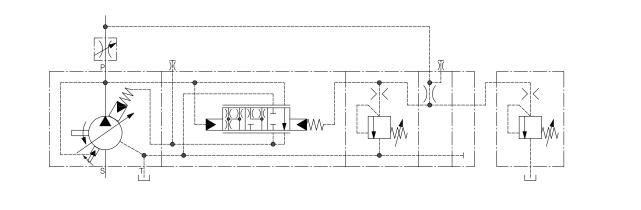
PCLS002 control

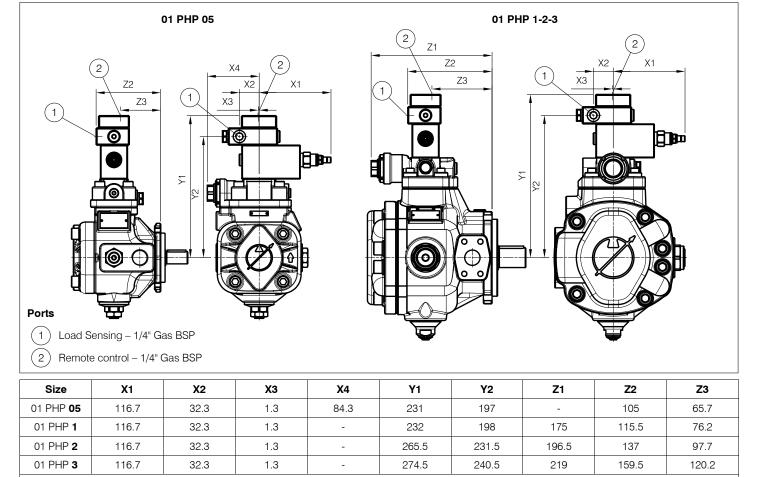
Load Sensing control with single stage of pressure with remote control

The function of this control is the same as the PCLS001 control with the possibility of adjusting the working pressure by means of an additional maximum pressure relief valve (**not supplied**) installed in a remote position, far from the pump.

Control performances depends on the type of throttle valve and additional valve type (**not supplied**) and on the length / dimensions of signal pipes.

To obtain the best performance, it is recommended to use maximum pressure relief valves with flow rates from 2 to 5 I / min and not to exceed 5 meters of pipe length.

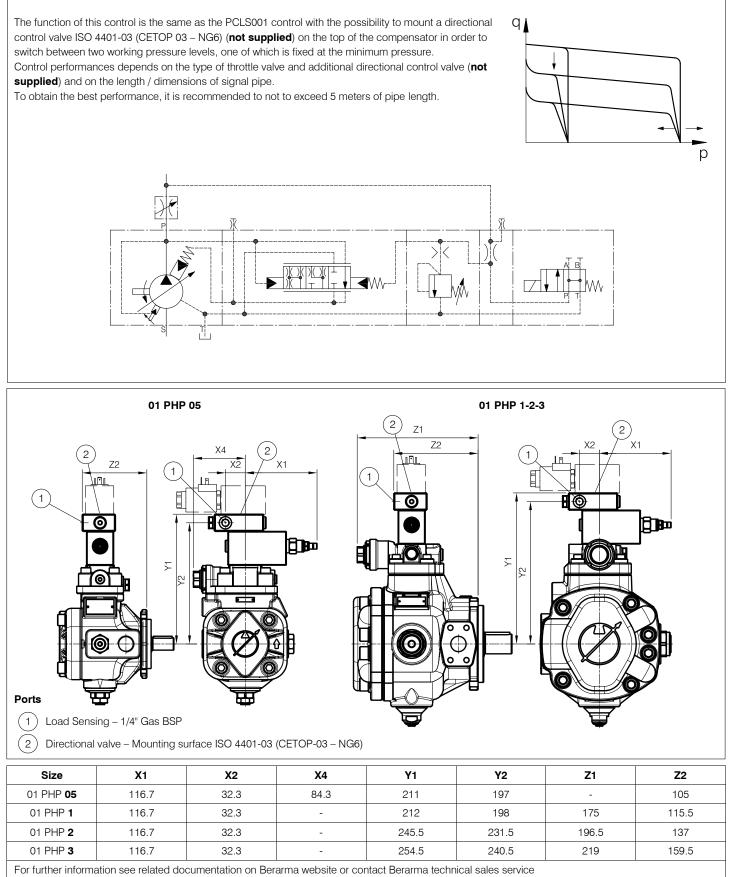






PCLS003 control

Load Sensing control with two stages of pressure, one with fixed setting at the minimum pressure



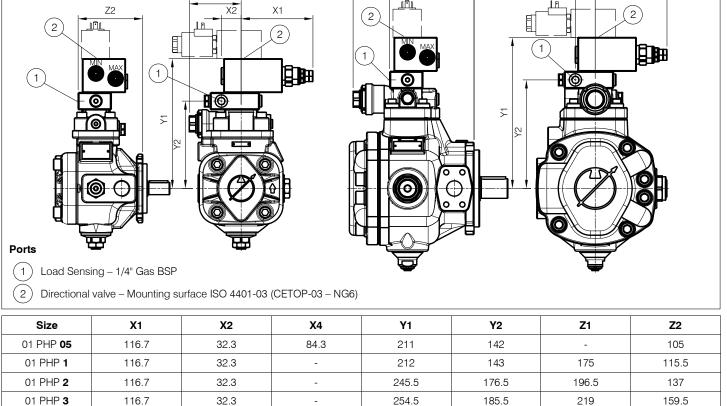


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PCLS004 control

Load Sensing control with two stages of pressure, both adjustable

The function of this control is the same as the PCLS001 control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two adjustable working pressure levels. Control performances depends on the length / dimensions of signal pipe. To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.



PCLS005 control

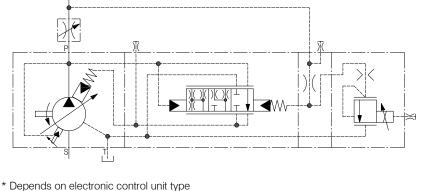
Load Sensing with proportional pressure control

The function of this control is the same as the PCLS001 control with the possibility of adjusting the pump working pressure in a proportional way.

The pressure adjustment is obtained through an electric signal to the proportional valve installed on the pump.

Control performance depends on the type of throttle valve and on the control electronics of the proportional valve (not supplied) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length. Only on request is available the coil with integrated electronic unit.



Χ4

01 PHP 05

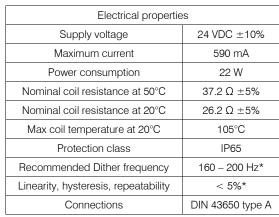
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01 PHP 3

32.3

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For further information see related documentation on Berarma website or contact Berarma technical sales service



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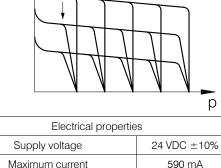
159.5

185.5

Ш 1 (1)Σ Ports Load Sensing - 1/4" Gas BSP (1)2 Proportional valve - Connection DIN 43650 type A Size Х2 X4 Y1 Y2 **Z1 Z**2 01 PHP **05** 142 32.3 84.3 292.5 105 01 PHP 1 293.5 32.3 143 115.5 _ 175 01 PHP 2 32.3 327 176.5 196.5 137

	X2		1	(2)
				(1)
				ALX
			Υ1	
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Z1 Ζ2



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01 PHP 1-2-3



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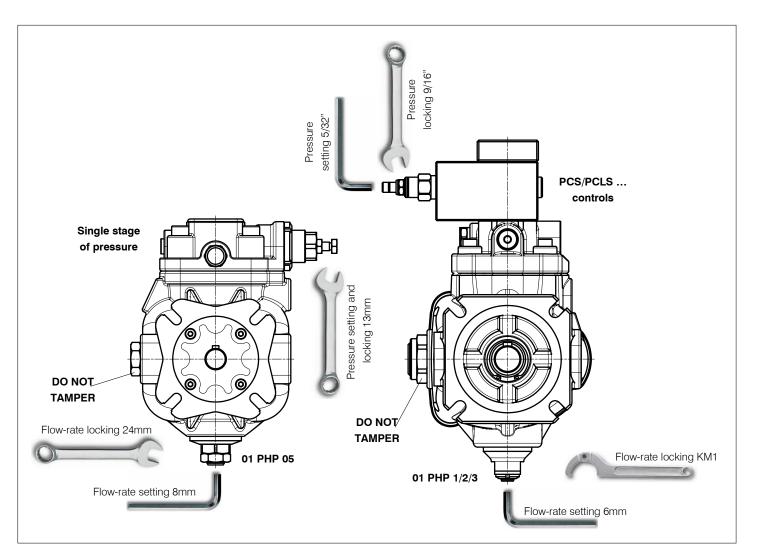
Settings

Pressure

Berarma PHP pumps can be equipped with different types of hydraulic pressure devices, through which it is possible to adjust the maximum working pressure of the pump. By screwing clockwise, the pressure increases.

Warning

Do not go out of the pressure setting range.



Flow rate

All Berarma pumps are equipped with a flow regulator device that allow the mechanical reduction of the maximum pump displacement compared to the nominal value. By screwing clockwise, the flow rate decreases.

Warning

If the flow regulator device is set to less than 50% of the nominal displacement, the pump can only start on condition that the system and pump are completely filled with fluid.

Pump type Actual displacement (cm³/r)		Reduced displacement by screw turn (cm³/r)	Minimum displacement (cm³/r)	
01 PHP 05 - 16	17	11	5	
01 PHP 1 - 20	01 PHP 1 - 20 21		11.5	
01 PHP 1 - 25	26	13	16.5	
01 PHP 1 - 32	33	13	22	
01 PHP 2 - 40	41	17	26.5	
01 PHP 2 - 50	50	17	33.5	
01 PHP 2 - 63	63	17	42	
01 PHP 3 - 80	81	27	51	
01 PHP 3 - 100	100	27	73	
01 PHP 3 - 120	120	27	95	

Indicative values influenced by manufacturing tolerances

Accessories

Electric motors with special flange and hollow shaft for direct coupling with Berarma pumps size 05 and 1. For information, please refer to related **GMP Catalog**

Non return valves integrated on SAE flange, ideal to be installed on Berarma Berarma pump size 2 and 3 outlet port or for installation on hydraulic systems. For information, please refer to related **NRV Catalog**

Coupling unit that allow to arrange combined pumps between Berarma pumps or the main other types of pump available on the fluid power market. For information, please refer to related **COUPLINGS and ACCESSORIES Catalog**

SAE 3000 flanges ideal to be installed on Berarma pump size 2 and 3 inlet and outlet ports. For information, please refer to related **COUPLINGS and ACCESSORIES Catalog**

Key Lock kit for pressure setting. Available only for PHP pumps with single stage of pressure. For information, please refer to related **COUPLINGS and ACCESSORIES Catalog**

Warning

All Berarma pumps have been carefully checked during manufacture and subjected to testing cycles before shipment. To achieve optimum performance, avoid problems and maintain the warranty, **Document USE AND MAINTENANCE MANUAL**, available on our website, must be strictly observed.

Notes

Before selection and/or use of any Berarma product, it is important that the purchaser carefully analyses all aspects of its application and reviews the information in the current Berarma technical sales documents. Due to the many different operating conditions and applications for Berarma products, the purchaser, through their own analysis and testing, is solely responsible for making the final selection of the products and assuring that all performance and safety requirements are met. Berarma S.r.l. accepts no responsibility for any editing mistakes in this catalogue. Berarma S.r.l. reserves the right to modify the products and data contained in this catalogue at any time and without prior notice.

